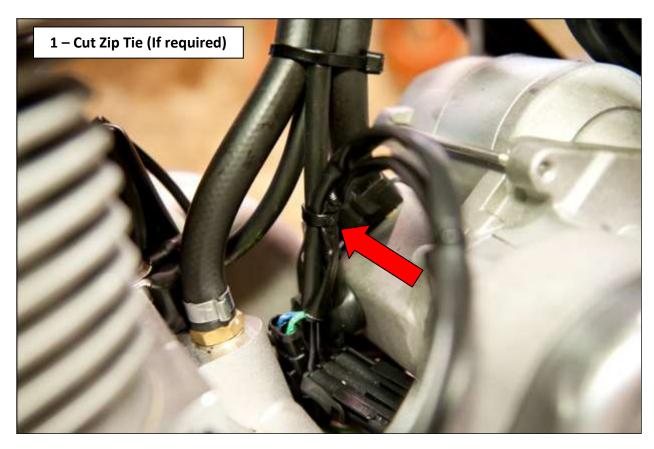
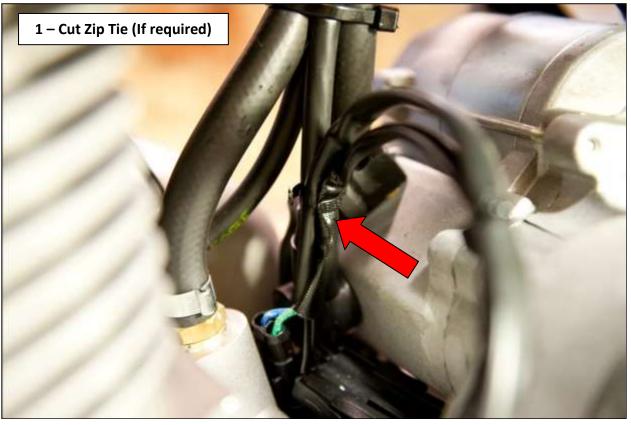
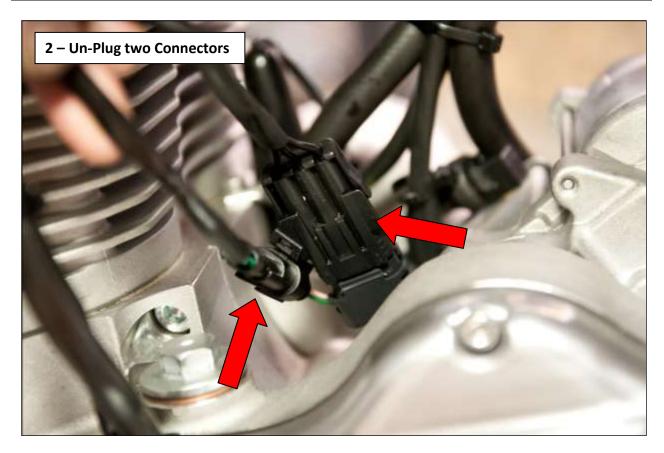


## This section shows how to remove the Primary Side Cover.

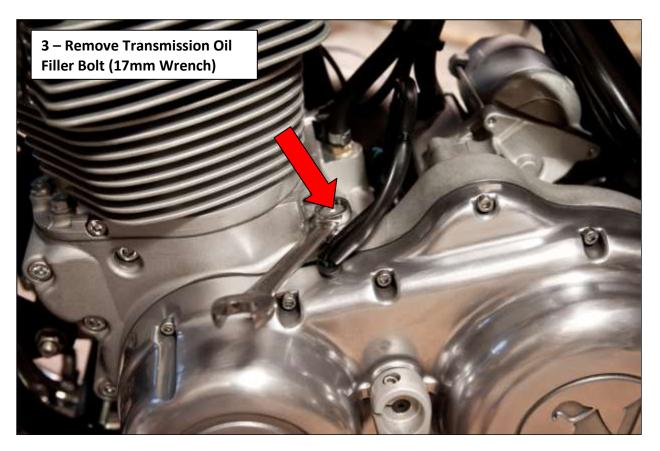
- 1 Cut the Zip Tie
- 2 Un-Plug the connector
- 3 Remove the Oil Filler Bolt
- 4 Remove the Gear Box Drain
- 5 Remove the Gear Selector Linkage
- 6 Mark the Gear Selector position
- 7 Remove the Gear Selector
- 8 Remove the Primary Side Cover

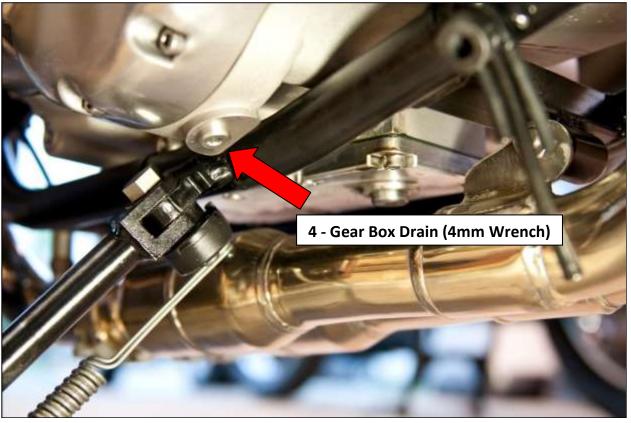


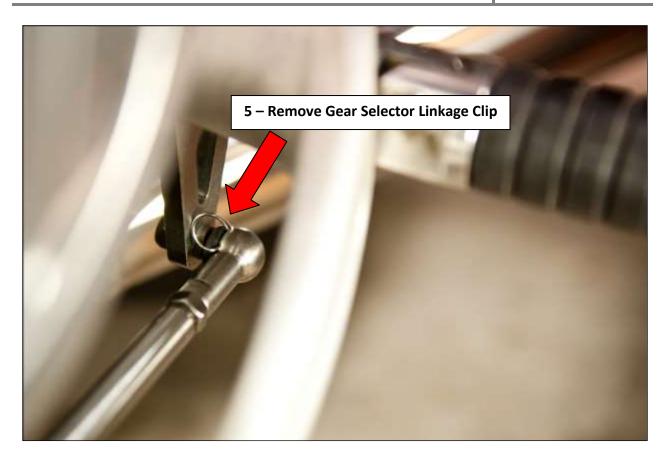




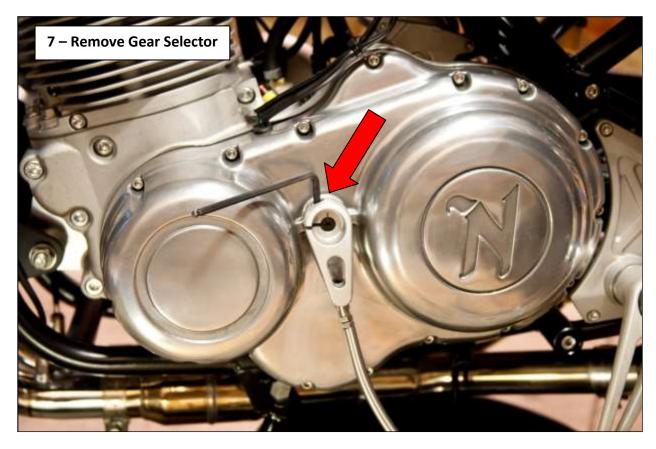




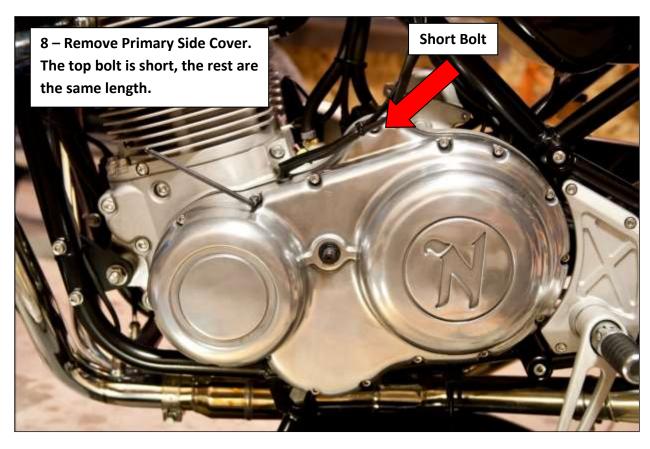




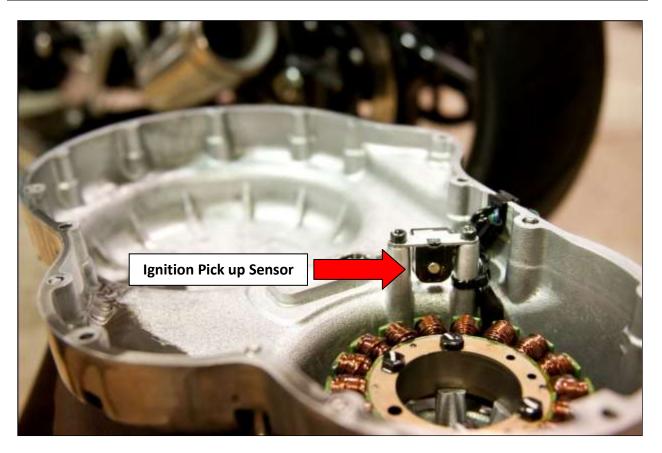














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2013 Norton Commando SE #107 (left) 2014 Norton Commando SE#112 (right)